

AIR BEARING LINEAR MOTOR CMM

The Revolution® LM Series delivers true 5-axis measurement smoother and faster than conventional air bearing sytems



Your 5-Axis CMM Experts

LINEAR TECHNOLOGY



The Revolution® LM Series air bearing bridge configuration offers advanced measuring platforms fully equipped with next generation 5-axis probing technology combined with the speed and efficiency of linear motor power. This provides triple the productivity of conventional touch probe CMM's with over five times the scanning productivity.

These lab grade CMMs are designed with advanced CAD design technology and feature flexible and precise instruments able to carry out measurements both in point-to-point mode as well as continuous measurements with contact sensors and lasers.

Revolution® LM Series Lab Grade CMM: Technical Highlights

- Worktop structure with granite work plate incorporated, three points supporting system to the ground.
- Large Z-axis ram in light aluminum alloy able to use wide range of motorized probe heads.
- Mobile bridge is constructed of aluminum alloy for higher rigidity with lower weight to reduce inertia effects. Delivers greater accuracy and repeatability.
- Linear motor magnetic drive system for the X and Y-axis provides smooth, quiet acceleration and linear velocity. No mechanical linkages, pulleys, or belts means the linear drive typically needs no regular maintenance.
- Optical scales are free to expand lengthwise. The expansion coefficient is
 precisely determined on scales and the material guarantees a uniform reaction
 to temperature variations. The hysteresis of the scales is minimal as the steel
 scales are "floating" in the aluminum carrier. Resolution is 0.1 microns.
- Pneumatic counterbalance (adjustable) for Z.



AIMS TOTAL SUPPORT

Our experienced service technicians offer complete support. They can install and calibrate new Revolution® CMMs, retrofit existing CMMs with Renishaw controllers and software, offer warranty service and provide superior customer support.

- Turnkey Systems
- Complete Training Packages
 - On Site
 - At AIMS Training Center
 - Customized Training
- Installation and Calibration
- Contract Programming
- Retrofits
- Repair By Exchange (RBE)
- Nationwide Service Network



MODUS SOFTWARE



Renishaw's MODUS software includes a configurable user interface to allow native DMIS programs to be developed offline utilizing geometry, embedded dimensions and tolerance data from CAD.

- True 5-axis measurement programs
- Full simulation and crash detection
- Programs arrive ready to run
- Little or no prove-out time required
- Large variety of report formats

TECHNICAL CHARACTERISTICS

STRUCTURE

Coordinate Measuring Machine, Air Bearing DCC type, with moving bridge structure on granite table machine base

X and Y axis linear magnetic drive system has no moving parts - provides smooth, quiet, and fast motion

Thermal Compensation: Optional multi-sensor temperature compensation system Measuring System: Linear scales, System Resolution: 0.1 µm

5-AXIS TECHNOLOGY

PH20 5-Axis Touch Trigger System
REVO ® 5-Axis Scanning System
Conventional Probes Systems and Changers also available

CONTROL UNIT

Renishaw UCC Controller and Hand Held Teach Pendant

OPTIONS

Passive vibration insulating system Active vibration insulation system (AVM) Multi-wire cable

AIR SUPPLY

Air Consumption: 100 NI/min Minimum Air Supply: 5 Bar (71PSI)

POWER SUPPLY

Power Supply Voltage: 110 V \pm 10%; 60 Hz \pm 2% (single phase)

Maximum Power Consumption: 10A 1200 W

Optional-Voltage: 240 V ±10%; 50 Hz ±2% (single phase)

ENVIRONMENT

Temperature Range for Metrological Specification:

Temperature Range: 18 - 22° C Max. Gradient per hour: 1.0° C/h Max. Gradient per day: 2.0° C/24h Max. Gradient in space: 0.5° C/m Operating Temperature: 15 - 35° C

Relative Humidity: 40 - 80 % (non-condensing)

Acceptable Vibrations:

(Vibration acceleration between peaks)

30 mm/s2 from 1 to 10 Hz 15 mm/s2 from 10 to 20 Hz 50 mm/s2 from 20 to 100 Hz

SIZES AVAILABLE

Available bridge widths of 900 mm, 1000 mm, and 1200 mm Total size ranges from 9.9.7 up to 12.50.10

WARRANTY

12 months from the date of acceptance test or a maximum of 15 months from date of shipment





AIMS - ADVANCED INDUSTRIAL MEASUREMENT SYSTEMS

Your 5-Axis CMM Experts

Advanced Industrial Measurement Systems (AIMS) is an OEM of Revolution® CMMs, driven by Renishaw Technology. AIMS offers a wide range of measurement and inspection equipment and services for the manufacturing industry, including its exclusive Revolution® line of coordinate measurement machines.

The Revolution® line of CMMs utilizes the advanced technology of Renishaw controllers and probes, teamed with Modus software and tied together with training and support from friendly, knowlegable staff experts. This creates an unbeatable solution for our customers. AIMS also provides custom programming, software training and part inspection on a contract basis.



AIMS offers a wide range of services for the life of your equipment. From consultation and product selection to installation, training and responsive service support, we have you covered.

REVOLUTION® SERIES OF CMMs

We have teamed with Renishaw to create a superior CMM product for the manufacturing industry that's competitively priced. Renishaw's various technologies - controller, probing systems, software, retrofits and other technologies are unparalleled in the industry.





AIMS SALES NETWORK

We have a network of regional sales managers who work with distributors in your area to help you find and maintain the right equipment.

AIMS SERVICE NETWORK

Through our extensive service network we can:

- install and calibrate many makes of new CMMs
- retrofit existing CMMs with Renishaw controllers & software
- offer warranty service and superior customer support

AIMS SOFTWARE TRAINING

We provide both onsite Renishaw CMM software training as well as custom software training in our in-house training facilities - all tailored to *your* specific needs.

QUALITY SYSTEM
CERTIFIED BY DNV
=ISO 9001/2000=

